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[Nanjing Swansoft CNC Simulator V6.50 Torrent](#)

HAAS for Windows

EDIT: EDIT

MEM 000006 N0000004

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M71 P2 Q4 U0.02 W0.005 D0.05 F0.01 ;
N2 G42 G00 X0. Z0. ;
G01 X1.65 Z-0.043 ;
G03 X2.816 Z-0.587 R0.62 ;
G01 X3.158 Z-1.976 ;
X3.157 Z-3.954 ;
X3.277 Z-4.014 ;
X3.5 ;
N4 G40 G00 X3.75 ;
G70 P2 Q4 F0.01 (ACABADO) ;
M09 (DESACTIVAR SOLUBLE) ;
G28 U0. ;
M33 (PARO EXTRATOR DE VIRUTAS) ;
M05 ;
M30 ;

```

GRAPHICS

EXECUTION SPEED: 100%

HaasWin Keyb

RESET POWER RECALL AUTO OFF PROGRAM CONVEY POST

F1 F2 F3 F4 ALARM BRESS PROGRAM DONOR

DIAG MESH NEXT TOOL X/2 Z/FACE MFDUP HOME

TS Y CHIP FWD

TS RAPID X CHIP STOP

TS +Y -X CHIP REV

CYCLE START FEED HOLD E-STOP

( 896, 530 )

-10 FEED RATE -10 SPEED

MAIN SPINDLE

**CW** SPEED(RPM) SP LD: 0.0 KW

0 SURF SPD: 700 FPM

LOAD(%) 0 CMD SPD: 0 RPM

FEED RATE: 0.01

ACT FEED: 0.

SPINDLE 100% FEED 100% RAPID 100%

SIMULATED POS: (IN) JOG RATE 0.0010 LOAD

MACHINE	POS	LOAD
X	-18.4960	0%
Z	-19.6306	0%

SIMULATED TOOL

TOOL 3

TOOL LOAD 0

TOOL LIFE 100%

F1: HELP F2: ZOOM F3: SLOWER F4: FASTER

Windows Taskbar: 01:31 p.m. 05/05/2015

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Name : SSCNC Machine/Electric Simulation. Size : 118M. Version : 1.32. Release Date: 10/2010. OS : Win7,Win8,Win10. Language : Chinese/English. f99c0e132e

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